

Work Order ID 164616

Tuesday, July 25, 2017 7:54:06 AM

164616

Page 1

Item ID: D4151-3

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Upper Hardpoint Plate

Start Date: 8/2/2017 Start Qty: 6.00

6

Cust Item ID:

Required Date: 8/4/2017 Req'd Qty: 6.00

6

Customer:

Reference:

JUL 25 2017

Approvals:

Process Plan:

Date:

DAS**21**

Tooling:

Date:

Run

Start

NR1

QC:

Date:

9-89

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D4151

C

100

0.00

100

Waterjet

FLOW CNC Waterjet

Memo

Cut as per dwg D4151

Prog Rev: CDwg Rev: C

Deburr as required

0.24

(6)

07/07/2017

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Quality Control

Memo

0.06

(6)

07/07/2017

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Item ID: D4151-3 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Upper Hardpoint Plate
Start Date: 8/2/2017 Start Qty: 6.00 ***6*** Cust Item ID:
Required Date: 8/4/2017 Req'd Qty: 6.00 ***6*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.12				<u>6</u>			DAS 38 9-89 JUL 26 2017
150 *150* Packaging Packaging	Identify as per dwg & Stock Location: <u>Sto87</u> Memo	0.00 0.06				<u>6</u>			DAS 6 9-89 JUL 26 2017
160 *160* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.60							17/7/2898 DAS 21 9-89 JUL 27 2017

Picklist Print

Tuesday, July 25, 2017 7:54:09 AM

Page 1

Work Order ID: 164616

164616

Parent Item: D4151-3

D4151-3

Parent Item Name: Upper Hardpoint Plate

Start Date: 8/2/2017

Required Date: 8/4/2017

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A 10.06.24 new issue DD verf:EC
IPP Rev:B 11.01.21 as per dwg revC DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S11GA		Purchased				100	sf	35.3200	0.055	0.347368			

M304S11GA

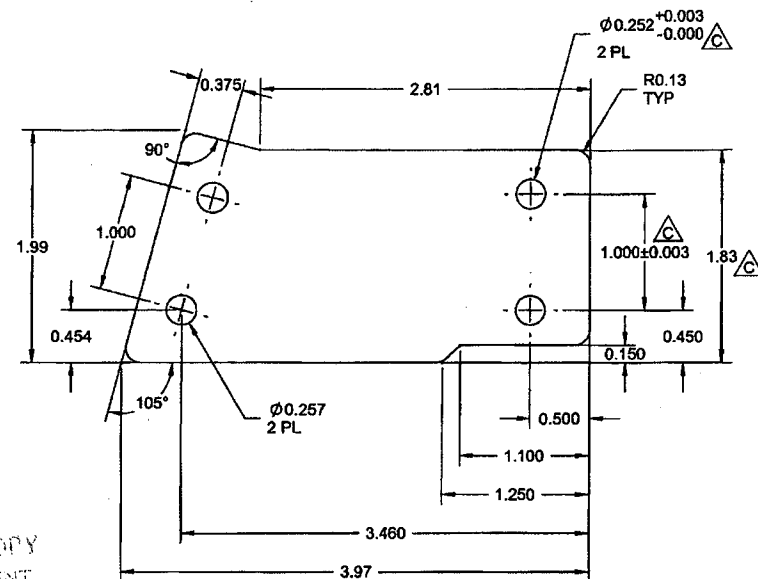
304/316 0.125 Sheet

**

on 17/07/2016

Location	Loc Qty	Loc Code
MAT020	35.32	
M137110	3.32	
M137599	32	

4



0.125
REF

D4151-3 UPPER HARDPOINT PLATE

RELEASED
2011-01-18
JMD

- | | | | |
|------------|----------|---|--------------|
| DESIGN | HA | DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO. D4151
TITLE BASKET FWD HARDPOINT
COPYRIGHT © 2010 BY DART AEROSPACE LTD
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| DRAWN | HA | | SHEET 2 OF 2 |
| CHECKED | SC | | SCALE |
| MFG. APPR. | HA | | NTS |
| APPROVED | HA | | |
| DE APPR. | HA | | |
| DATE | 10.12.14 | | |